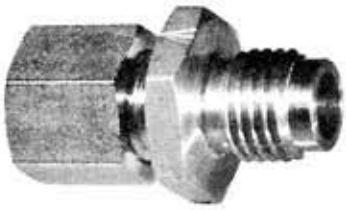
Wherever perfect sealing is required, the proven reliability of Circle Seal precision valves provides the one complete answer — a combination of absolute leakproof sealing when closed and virtually maintenance-free operation.

CIRCLE SEAL CONTROLS

FILLER VALVES
Fill & Bleed Valves



TYPICAL TECHNICAL CHARACTERISTICS

FILLER VALVES

Part Number	Service	Operating Temperature	Operating Pressure	Cracking Pressure	Service
P4-308	Air	−65 to 212°F	0-25 psi	.5 psi max.	1
P4-691	Air, Nitrogen	−100 to 450°F	0-5000 psi	8 psi max.	2
FILL AND BLEED VALVES					
P20-228	Air, Nitrogen	−65 to 200°F	0-50 psi	—	3
P1-427	Air, Nitrogen	−65 to 165°F	0-4500 psi	—	4

1. Oral inflation.
2. Charging high pressure gas systems.
3. Filling and bleeding low pressure system.
4. Charging and bleeding high pressure system.

MATERIALS

Body — Aluminum, stainless steel.
Seals — Synthetic rubber (as required by service), Teflon.

SERVICE

Air, Helium, Oxygen, Nitrogen, Hydraulic Fluid, etc.

NOTES

Filler valves described above are special types designed to meet specific system requirements. Standard Circle Seal Check Valves, 200 Series, 2100 Series or 2600 Series provide the dead tight sealing required for filler valve requirements in most systems.

TYPICAL APPLICATIONS

Oral inflation of life jackets. Charging missile control or pressurizing systems. Charging airborne oxygen systems.

TYPE OF VALVE

A filler valve is a normally closed check valve which opens when charging or filling pressure in applied, closes and seals dead tight when system is charged or filled.

Fill and bleed valves are normally closed valves which are opened by insertion of the filling connection, close automatically when it is withdrawn.

PURPOSE

To permit rapid filling of container or system without the necessity of opening and closing a manual type valve. Dead tight sealing is essential to prevent loss of charging pressure.

OPERATING CHARACTERISTICS

Dead tight sealing when closed.

Very low opening pressure — where required.

Manual locking of poppet closed is not required.

Suitable for long term storage.

Complete operating reliability.

CIRCLE SEAL CONTROLS, INC.
A CIRCOR International company
2301 WARDLOW CIRCLE
CORNA, CALIFORNIA 92880
TEL: (951) 270-6200 FAX: (951) 270-6201

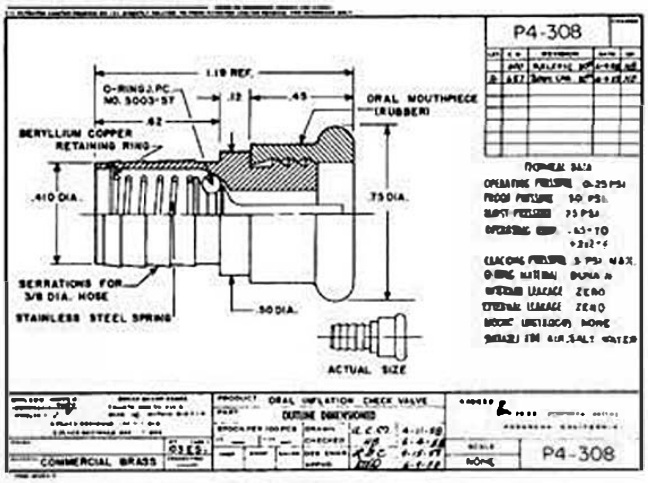
FILLER VALVES
FILL and BLEED VALVES

TYPE OF VALVE
Filler, Low Pressure, Oral Inflation.

PURPOSE
Oral inflation of low pressure units.

OPERATING CHARACTERISTICS
Light oral pressure opens poppet to allow flow. When oral pressure is removed, poppet closes and seals dead tight.

TYPICAL APPLICATIONS
Oral inflation of inflatable life vest.

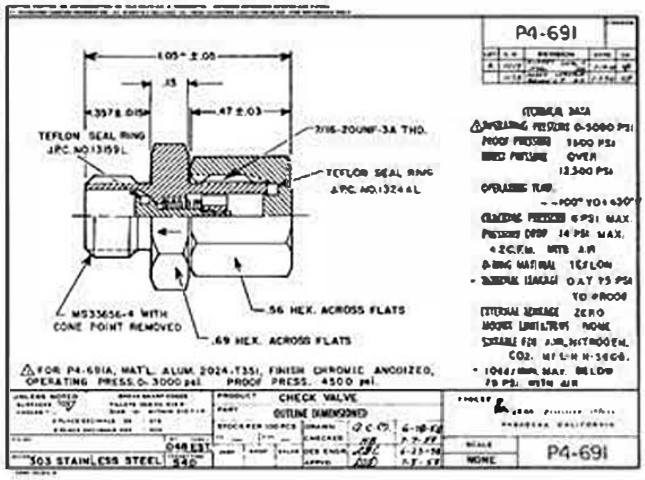


TYPE OF VALVE
Filler Valve.

PURPOSE
Charging low pressure or high pressure bottles or other reservoirs for long term (or short term) storage.

OPERATING CHARACTERISTICS
Charging line is connected to 7/16-20 inlet thread. Charging pressure opens valve to fill reservoir. Valve closes automatically before charging line is withdrawn. Teflon "O" Ring seats dead tight. Use of Teflon seal eliminates possibility of seal deterioration.

TYPICAL APPLICATIONS
Charging missile system pressurizing spheres.

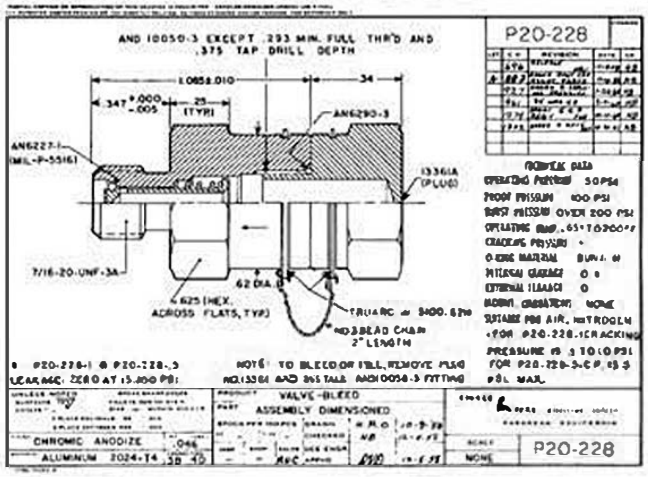


TYPE OF VALVE
Fill and Bleed, Low Pressure.

PURPOSE
To provide a simple valve unit for filling and bleeding low pressure containers.

OPERATING CHARACTERISTICS
Valve is normally closed. When fitting is inserted, the last fraction of a turn opens valve. As fitting is removed valve closes, sealing pressure in container.

TYPICAL APPLICATIONS
Pressurizing and bleeding small pressurized electronic control boxes on missile systems.

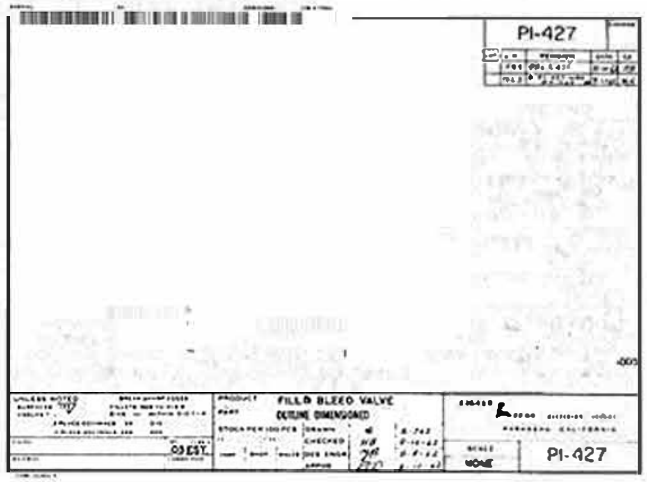


TYPE OF VALVE
Fill and Bleed, High Pressure.

PURPOSE
To simplify filling and bleeding an high pressure reservoir.

OPERATING CHARACTERISTICS
Valve is normally closed and sealed dead tight by "O" Ring seal. During pressurizing, pressure overcomes poppet spring allowing flow around modified triangular poppet. Bleeding is accomplished with modified nut which upsets poppet.

TYPICAL APPLICATIONS
Filling missile control pressure supply reservoirs.



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